

What is claimed is:

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1. A damper for a speaker comprising;
an auxiliary damper impregnated with a thermosetting
5 resin,

a laminate film laminated on said auxiliary damper, and
a primary damper formed on said auxiliary damper or said
laminate film.

2. A damper for a speaker comprising;
10 an auxiliary damper impregnated with a thermosetting
resin and coated with a coating agent, and

a primary damper formed on said auxiliary damper or said
coating agent.

3. The damper for a speaker as claimed in claim 1, wherein
15 said auxiliary damper is composed of a plurality of sheets.

4. The damper for a speaker as claimed in claim 2, wherein
said auxiliary damper is composed of a plurality of sheets.

5. A method of producing a damper for a speaker comprising
the steps of;

20 laminating a film on an auxiliary damper which has been
impregnated with a thermosetting resin, and

bonding a primary damper to said auxiliary damper or said
laminated film.

6. The method of producing the damper for a speaker as
25 claimed in claim 5, further comprising a step of cutting a

periphery of said auxiliary damper into a predetermined shape,
after said step of laminating said film.

7. The method of producing the damper for a speaker as
claimed in claim 5, wherein said primary damper is bonded to
said auxiliary damper or said laminated film by varying a
thickness of said laminated film.

8. A method of producing a damper for a speaker comprising
the steps of;

applying a coating agent on an auxiliary damper which
has been impregnated with a thermosetting resin, and

bonding a primary damper to said auxiliary damper coated
with said coating agent.

9. The method of producing the damper for a speaker as
claimed in claim 8, wherein said primary damper is bonded to
said auxiliary damper by varying a thickness of said coating
agent.